


1) MATERIAL: 17-4 PH STAINLESS STEEL
HEAT TREAT TO H900 CONDITION
(900°F FOR 1 HR, AIR COOL)
MIN UTS = 170 KSI (38 HRC)

- 2) IDENTIFY WITH DART LOGO AND PART NUMBER IN THIS AREA WITH 0.125 HIGH LETTERING 0.010-0.020 DEEP
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES
- 7) FINISH: POWDER COAT WHITE (REF 4.3.5.2) PER DART QSI 005 4.3

RELEASED
01.01.11



A1	11-6 02.04.04	UPDATE PER NCR 642			 DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA	REV. A
A		01.01.10	NEW ISSUE			SHEET 1 OF 1
DESIGN	CP	DRAWN BY	CP			
CHECKED	RF	APPROVED		DRAWING NO.		D2940
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